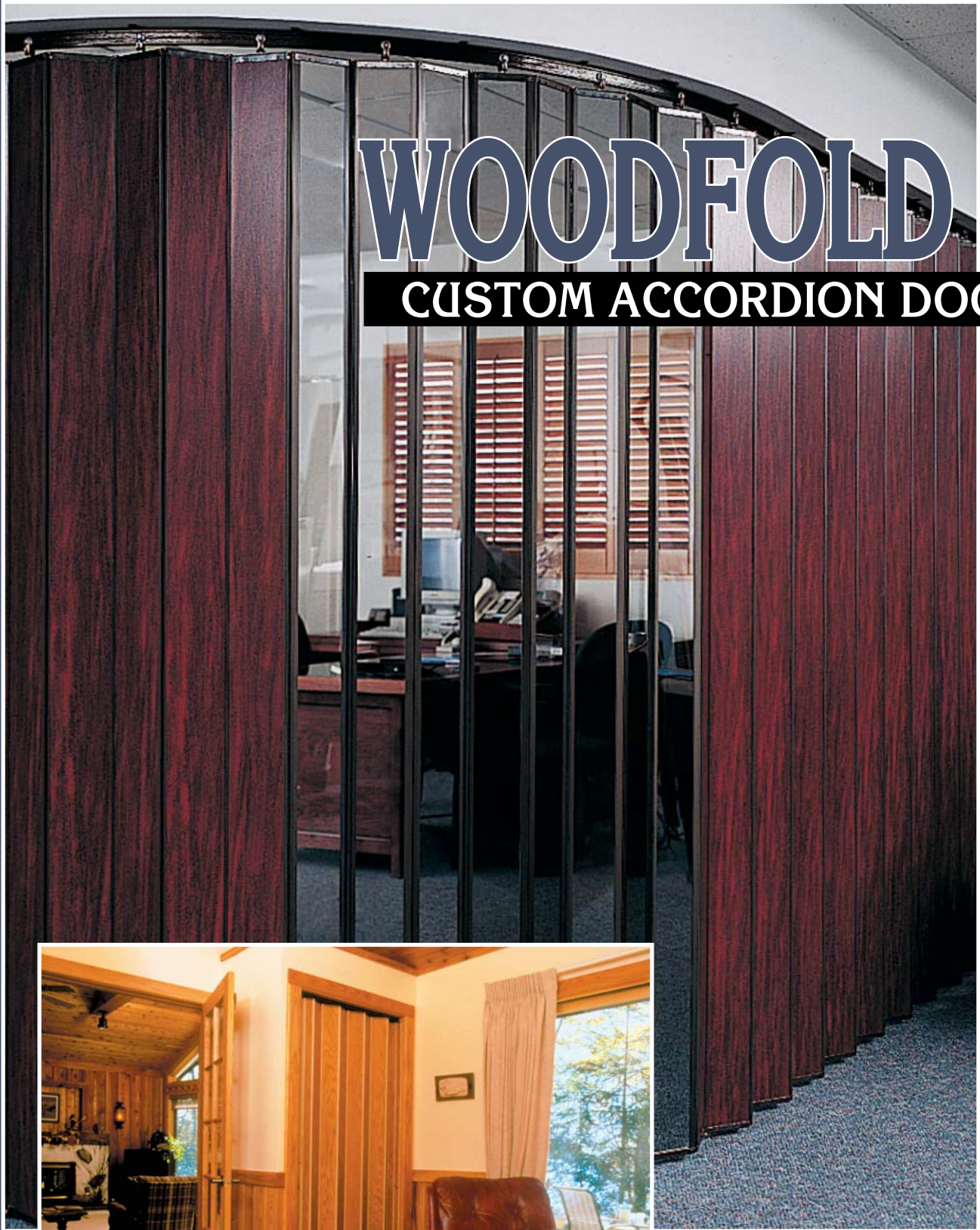




# WOODFOLD

## CUSTOM ACCORDION DOORS



*Since 1957*





# WOODFOLD DOOR SERIES 140

*Residential / Closet /  
Utility Room Doors*

WOODFOLD'S SERIES 140 is an excellent choice for closet applications in multi-unit or single family residences. Providing easy and convenient access for wardrobe/closet or utility installations the Series 140 incorporates Woodfold's pin hinge hardware system, a modified handle (sweptwing style) and integral magnet with strike plate. Vinyl-lam panels are faced one side only, utility back: hardwood panels are veneered on one side (face of door) with matched veneer and reverse side with unmatched veneer. The 140 Series has been routinely specified over the past 20 years for closet installations in college dormitories, retirement housing, assisted living, health care and hospitality installations.



ADA COMPATIBLE (see page 12)

## PRODUCT DETAILS, SERIES 140

**Panels:** Available in hardwoods or vinyl-lam faces, 4 1/4" wide by 1/4" thick, with utility grade back. (H designates hardwood veneer. V designates vinyl-lam.) See Page 10 for selection. Color chart available.

**Track:** 1 1/8" x 1" x .062" aluminum, dark bronze or clear finish.

**Wheels:** Lexan axles with nylon rollers.

**Lead Post:** Full-length sweptwing handle with integral magnet, finger pull front side, as detailed to right, acts as lead post (integrated with first door panel) and door pull; color-coordinated with vinyl panel connectors. The Series 140 door is available double-ended.

**Magnetic Catch:** Woodfold's unique pin hinge hardware system allows the Series 140 door to "stay put". A magnetic catch (with strike plate) is provided for wall contact when the door is extended. A mechanical latch is not required. If a latch mechanism or keylock is required, see Series 240.

**Widths:** Custom made to 8'0".

**Heights:** Custom made to 8'1".

**Stacking Space:** 1 1/4" per lineal foot plus 7/8" for sweptwing handle.

*The Woodfold Series 140 provides a considerable cost saving as compared to the 240 style door (Page 3). The residential style Series 140 door is made as a single door only (no pairs) and is not available with latch, or keylock options.*

### Hardware Hinging

Nylon roller system

First panel acts as lead post. Angles to wall or jamb. (Designed as single door unit, no pairs.)

Full length swept wing handle with integral magnet, finger pull front side.



Nylon Roller  
Lexan Axle  
Standard



Residential Room Dividers /  
Passage Doors

## WOODFOLD DOOR SERIES 220

WOODFOLD'S SERIES 220, again featuring our pin hinge hardware system, conveniently and attractively separates living areas. The modified handle (sweptwing style) minimizes stack space. Among the benefits of the selection of Woodfold's 220 Series door as room dividers are: space and energy conservation when used to zone for heating and air conditioning within the residential living areas. Other frequent uses include separation of sleeping and living areas within efficiency-style housing units, the convenient division of basement or family room recreation areas or galley-style kitchen facilities. The Series 220 has been routinely specified over the past 20 years for use as room dividers in public housing, retirement housing, assisted living, health care and hospitality installations.



ADA COMPATIBLE (see page 12)

## PRODUCT DETAILS, SERIES 220

**Panels:** Available in hardwoods or vinyl-lam faces, 4 1/4" wide by 1/4" thick. (H designates hardwood veneer. V designates vinyl-lam.) See Page 10 for selection. Color chart available.

**Track:** 1 1/8" x 1" x .062" aluminum, dark bronze or clear finish.  
**Wheels:** Lexan axles with nylon rollers.

**Lead Post:** Full-length sweptwing handle with integral magnet, finger pull both sides as detailed below right, acts as lead post (integrated with first door panel) and door pull; color-coordinated with vinyl panel connectors. The Series 220 door is available double-ended.

**Magnetic Catch:** Woodfold's unique pin hinge hardware system allows the Series 220 door to "stay put". A magnetic catch (with strike plate) is provided for wall contact when the door is extended. A mechanical latch is not required. If a latch mechanism or keylock is required, see Series 240.

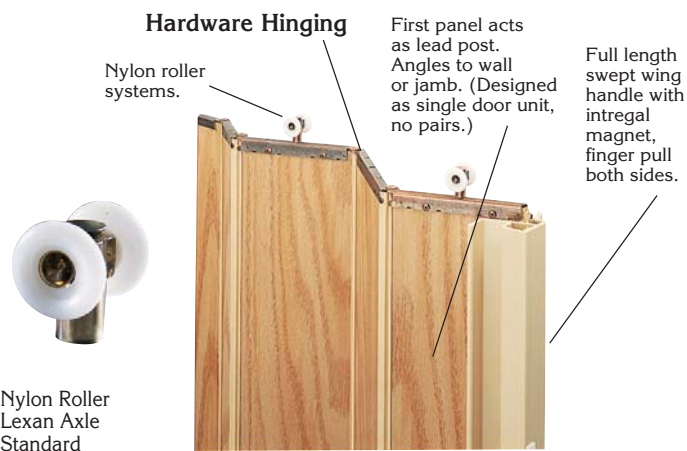
**Widths:** Custom made to 8'0"

**Heights:** Custom made to 8'1".

**Stacking Space:** 1 1/4" per lineal foot plus 7/8" for sweptwing handle.



The Woodfold Series 220 provides a considerable cost saving as compared to the 240 style door (Page 3). The residential style Series 220 door is made as a single door only (no pairs) and is not available with latch, or keylock options.



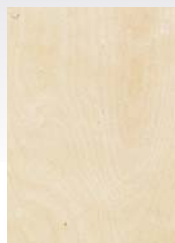


# WOODFOLD PANEL SELECTIONS

## NATURAL HARDWOOD VENEERS: *Available in all Series.*

Representing the most popular natural hardwood species used today, Woodfold's hardwoods are select grade veneers laminated to 1/4" MDF core providing excellent dimensional stability. Our standard factory finishing process consists of sealer and protective clear lacquer (non-tinted) top coats. Factory finishing minimizes moisture penetration while providing increased stability of individual door body panels. (Custom stain finish service is available — color samples to be supplied to Woodfold for matching.)

*All Woodfold finishing processes are 100% environmentally safe.*



Birch



Oak



Mahogany



Walnut

## VINYL-LAM WOODGRAINS: *Available in all Series.*

Incredibly realistic in appearance, our vinyl-lam woodgrain finishes provide a wide range of color selection representing several wood species. In addition to the clear finishes duplicating Birch, Natural Oak, Pecan, Teak and Walnut, we offer two additional Oak finishes (Light Oak and Dark Oak) representing popular stain selections. Woodfold's vinyl-lam finishes are laminated to 1/4" medium density fiberboard providing excellent dimensional stability.



Birch



Natural Oak



Light Oak\*



Dark Oak



Pecan



Teak



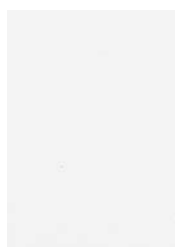
Mahogany



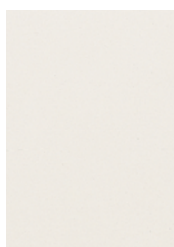
Walnut

## SOLID COLORS AND TEXTURES: *Available in all Series.*

Woodfold's solid color vinyl in Off-White and Tan and our multi-toned textured Chalk, Tahiti, Rattan and Amethyst are selected to compliment the most popular current interior colorations. Woodfold's vinyl-lam finishes are laminated to 1/4" medium density fiberboard for excellent dimensional stability.



White



Tan



Chalk\*



Tahiti



Rattan



Amethyst

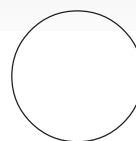
## Hardware Hinge System:

Clear finish supplied with Off-White, Chalk and Amethyst doors. Bronze finish supplied with all others.

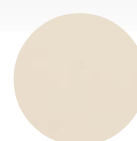
## Vinyl Panel Connectors:

Color-coordinated, the following combinations are supplied as Woodfold standards: — White with Off-White, Chalk, and Amethyst; Sand with Hardwood Birch, Hardwood Oak, Birch Vinyl, Natural Oak Vinyl, Tan, Tahiti and Rattan; Brown with all other body panels.

## Panel Connector Colors:



WHITE



SAND



BROWN

## Woodfold Custom Finish Services:

With over 45 years experience in the custom finishing of fine wood products our services include custom paint finishes, custom stain finishes, high pressure decorative laminate finishes, custom applied logos and murals.

*All Woodfold finishing processes are 100% environmentally safe.*

## Acrylic Panels:

Visifold Series 440/540 doors available with transparent clear or bronze acrylic panels (1/8" thick) from Woodfold inventory. Other 1/8" thick panel options available by quotation.

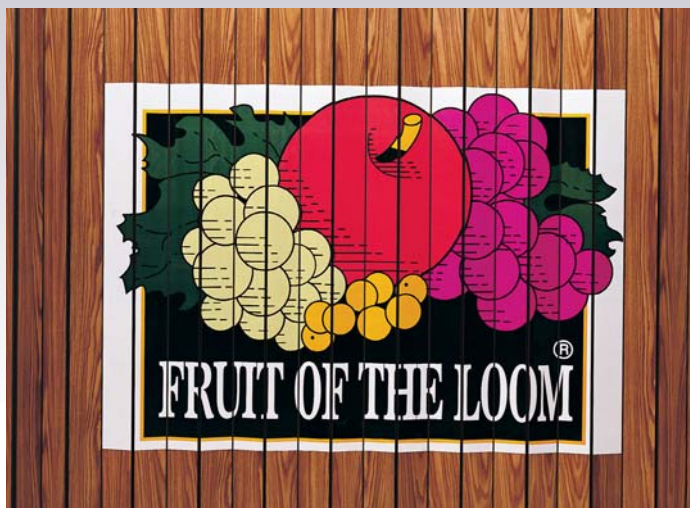
*The best photo/print reproduction methods are utilized in the production of this full-color brochure. Intended as a guide for color selection, the actual finish materials will vary due to the natural and acceptable variations in grain characteristics, textures and color tones. If color, grain or tone match is critical please see an actual color selection chip or refer to Woodfold's custom finish service.*

## \*Note:

Light Oak vinyl and Chalk vinyl available with Class 1 fire retardant core.

Laminates / Wall Coverings / Murals /  
Veneers/ Custom Logos / Inserts

# WOODFOLD DECORATIVE OPTIONS



Series 240 with custom logo



Series 240 with world map mural

## DECORATIVE LAMINATES

High pressure decorative laminates may be specified for application on all Woodfold doors. The wide selection of high pressure laminates provides an exceptionally wide choice. High pressure laminates are specified for their durability and ease of maintenance. Typical installations include hospitals, laboratories, restaurants, etc., where these features are essential.

Rather than offering a limited quantity of standard colors, Woodfold's custom service allows the selection from all nationally recognized brand laminates. Please advise pattern number and manufacturer's name such as:

**WILSONART**  
BRAND DECORATIVE LAMINATE

**Pionite**  
Decorative Laminates

**NEVAMAR**  
DECORATIVE LAMINATES

**FORMICA**  
BRAND  
laminates

## WALL COVERINGS

The creative decorative option providing for application of specified wall covering materials to Woodfold doors or room dividers further enables Woodfold to match and compliment the interior wall selections. Additional details on this custom service are available from Woodfold.



High pressure laminates

## MURALS

Available in a wide range of sizes decorative murals provide an additional option for residential or commercial room dividers.

## SPECIAL HARDWOOD VENEERS

Other exotic and special hardwood veneers are also available. Please contact our Office for further details.

## CUSTOM LOGOS

Custom designed and applied logos, trademarks or corporate images may be applied to Woodfold doors utilizing newly developed manufacturing techniques. Please provide artwork desired and contact office for more details.

## DECORATIVE INSERTS

Textured glass or Oak laser-crafted decorative inserts are available in designs shown below. These factory installed inserts are offered for Series 140, 220 and 240 only. Inserts measure 2 1/4" wide x 15" high.

## ASTRAGALS

Specially designed wood moulding applied to the outside panel connectors on Series 140, 220, 240 and 2100 doors conceal the vinyl connectors normally visible on outside folds. Our solid Alder hardwood astragals are stained to be compatible with all woodgrain finishes (vinyl or hardwood) and painted to match vinyl panel connector colors on solid and textured selections.

### Textured Glass



Ripple  
Clear



Botanical  
Etched

### Laser Crafted



Shoreline



Trellis  
Rose



Tall Tree

(Each insert pictured above measures 2 1/4" wide x 15" high)



# CUSTOM ACCORDION DOORS

*Engineered for strength with  
unique hardware hinge system*

**W**oodfold is an employee owned company established in 1957 offering wood folding doors, solid hardwood roll up doors, custom movable louver shutters and hardwood specialty items. Woodfold's products are marketed throughout the United States, Canada, Mexico, the Caribbean Basin, South America, the Pacific Rim and in some European and Middle Eastern countries.

Accordion folding doors were derived from an early Chinese (200 B.C.) concept of using ornately designed wood screens as partitions or room enclosures. These screens did not extend to the ceiling. This concept of partitioning was later used in medieval European cathedrals to separate the sanctuary from the church body. The primary difference from folding screens invented 2,200 years ago and accordion folding doors developed in the 20<sup>th</sup> Century is that the latter extend to the ceiling and are suspended from an overhead track. The function of the modern accordion door is essentially the same as when invented in an earlier Chinese culture.

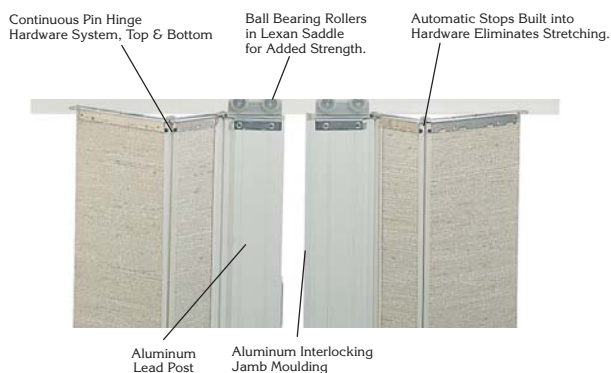
Folding doors meet the needs of a variety of architectural applications calling for convenience, design flexibility, space utilization and save considerable floor and wall space providing instant walls when needed.

Recognized as the industry leader, Woodfold's product line reflects our more than four decades of experience in manufacturing folding doors and walls. Continuous product improvement in the past and the future assures the owner, contractor and design professional of the best possible product.

Each Woodfold door is custom made to size and features a unique continuous pin hardware system applied top and bottom to ensure positive controlled action.

This catalog and other supplemental literature documents available have been designed to provide the owner, contractor and design professional with detailed information encompassing our entire Woodfold accordion door line. It is designed to assist in the selection of the Woodfold Series door best suited for each particular installation.

## HARDWARE SYSTEM



## UNIQUE HARDWARE HINGE SYSTEM

**Features:** An exclusive Woodfold feature, our top and bottom hardware hinge system eliminates the stretching of the vinyl panel connectors. Woodfold's roller system is riveted to the top steel hardware system for additional strength and durability. Woodfold's steel hardware hinge system allows these doors to "stay put" whether in the stacked or extended position. This metal hinge system provides rigidity and strength while the partition or door is fully extended.



Woodfold-Marco 160,000 sq. ft. manufacturing facility in Forest Grove, Oregon.

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This catalog is intended to familiarize the architect / designer / owner with Woodfold's accordion folding door product line. Please visit our web site ([www.woodfold.com](http://www.woodfold.com)) for additional information including specifications, detailed shop drawing forms, frequently asked questions, information in Spanish, photo gallery, how to measure, and how to install guidelines.

## PROJECT LISTINGS

<b>Series 140:</b>	Milwaukee Housing Authority Habitat for Humanity Mahanoy Elderly Hi Rise	Milwaukee, WI Hermiston, OR Mahanoy City, PA
<b>Series 220:</b>	First Lutheran Church Pikes Place Market Oswego State University	Wolf Pointe, MT Seattle, WA Oswego, NY
<b>Series 240:</b>	Providence Hospital University of Miami Bureau of Land Management North	Hewitt, TX Coral Gables, FL Palm Springs, CA
<b>Series 440/540:</b>	Denver Museum Brasserie Montmartre Washington High School	Denver, CO Portland, OR Valley Stream, NY
<b>Series 2100:</b>	Bethel Church Dept. of Public Defense Water Life Museum	Fargo, ND Victoria, BC Houma, LA
<b>Series 3300:</b>	Salmon Arm Credit Union Fruitvale High School Countryside Methodist Church	Salmon Arm, BC Fruitvale, TX Sandusky, MI

Commercial / Residential / Institutional /  
Industrial / School / Restaurant Doors

# WOODFOLD DOOR SERIES 240

WOODFOLD'S SERIES 240 is routinely specified for residential, commercial, institutional and industrial projects where beauty, durability and function are primary concerns. In addition to the strength and durability provided by Woodfold's hardware hinge system, a wide range of available options including curved track, locks, latches, and multiple meeting posts further expand the design capabilities allowed by utilizing a folding-style door.



**ADA COMPATIBLE** (see page 12)

**Panels:** Available in vinyl-lam or natural hardwood veneer faces, 4 1/4" wide by 1/4" thick. (H designates hardwood veneer. V designates vinyl-lam.) See Page 10 for selection. Color Chart available.

**Track:** 1 1/8" x 1" x .062" aluminum, dark bronze or clear finish; option of curvable track available.

**Wheels:** Nylon wheels on steel axles with ball-bearing rollers supplied as standard.

**Lead Post:** 3/4" x 2 3/4", heavy-duty aluminum, color-coordinated, with dual trolley ball-bearing roller system at top.

**Interlocking Jamb Moulding:** Color-coordinated to lead post, supplied for positive door alignment and latch function. Use of interlocking jamb moulding allows doors to function as single, pairs or multi-section units.

**Latch:** Thumbturn two-sides with deadlatch supplied as standard (may be field modified to privacy latch). Keylock systems or magnetic catch also available.

**Handles:** Molded rigid PVC handle with finger recess, color-coordinated to lead post supplied as standard.

**Heights:** Up to 12' 1" with vinyl-lam panels.  
Up to 10' 1" with hardwood veneer panels.

**Stacking Space:** 1 1/4" per lineal foot plus  
2 3/4" for lead post.



Ball-bearing  
Rollers Standard

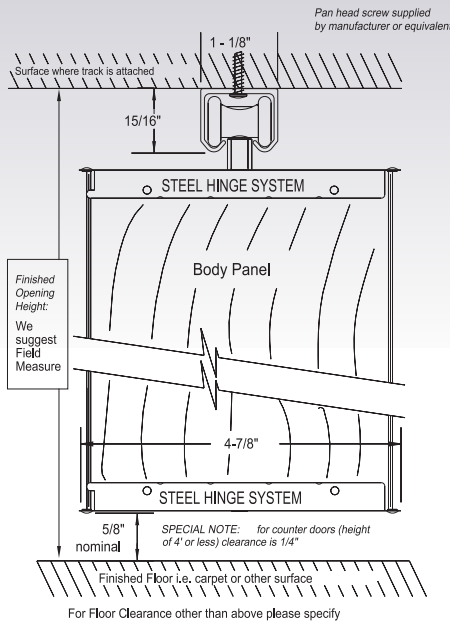




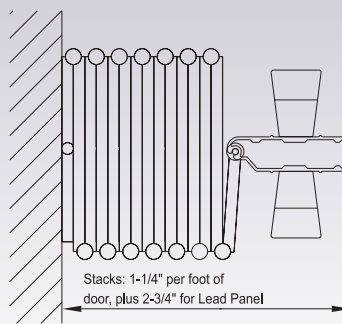
# DOOR CONSTRUCTION DETAILS

Woodfold Series  
240, 440, 540, 2100

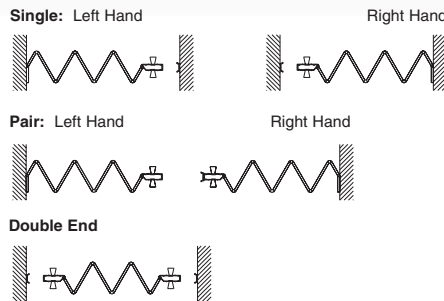
## STANDARD SURFACE TRACK



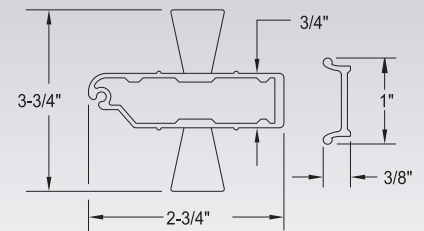
## STACK DIMENSIONS



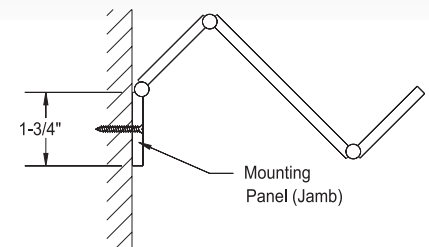
## DOOR TYPES



## LEAD POST



## MOUNTING PANEL

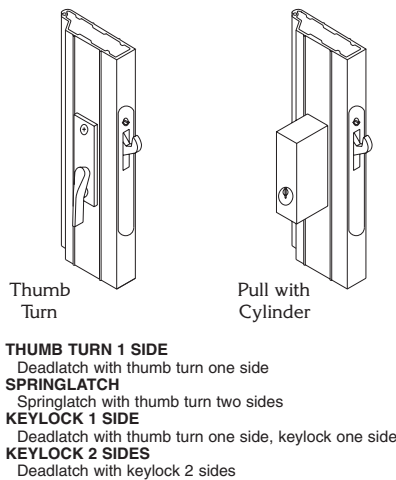


Jamb Panels may orient into or out of room based on number of panels in door.

# OPTION DETAILS

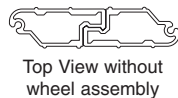
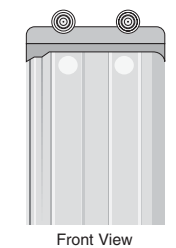
Woodfold Series  
240, 440, 540, 2100

## LOCKING HARDWARE



## INTERMEDIATE ROLLING POST

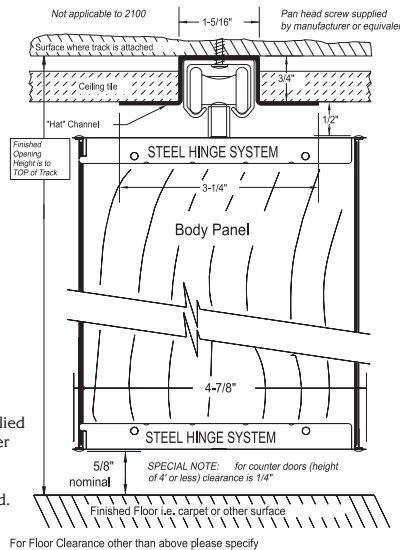
Aluminum



Each half of the post applied to section of Room Divider at plant. Fastening of sections at job site with screws and posts supplied.

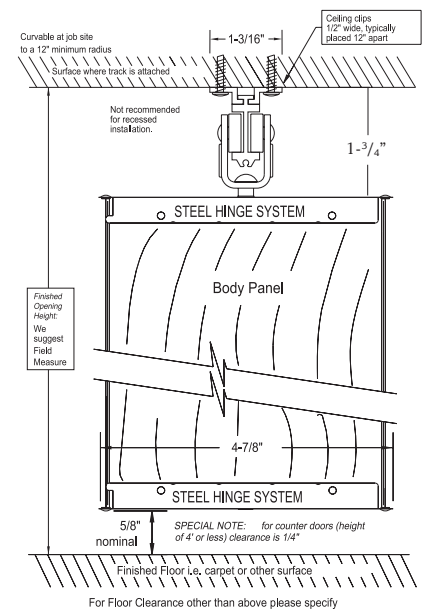
## RECESSED TRACK CHANNEL

Not available in 2100



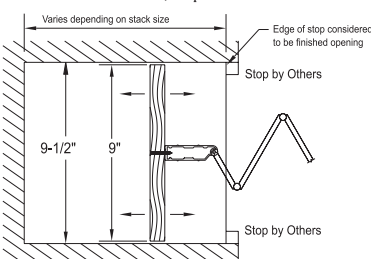
## CURVABLE TRACK

Not available in 2100

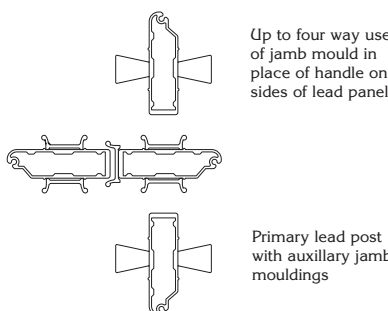


## SLIDING JAMB OPTION

POCKET DEPTH 1-1/4" per ft. of door + 7"



## MULTIPLE MEETING POST



## FIRE-RETARDANT PANELS

When necessary to meet requirements calling for fire-retardant panels, the following panel options are available: light oak wood grain or two-tone textured chalk laminated on both sides to a 1/4" thick material that meets Class I fire-retardant specification of flame spread of less than 25.



Visifold — Commercial /  
Retail / Security Doors

# WOODFOLD DOOR SERIES 540/440

WOODFOLD'S SERIES 540 and 440 combine the function of our hardware hinge system with the benefits of vision capability. These doors are ideally suited for retail or commercial settings calling for a combination of aesthetics, vision access and security.



ADA COMPATIBLE (see page 12)

## PRODUCT DETAILS, SERIES 540

**Panel Selection:** Transparent clear or bronze acrylic, natural hardwoods and vinyl-lam panels available. See Page 10 for selection. Color Chart available. Other 1/8" acrylic materials available as inserts by special quotation.

**Panel Frame Channel:** Each individual acrylic body panel is inserted into vertical aluminum extruded frames (available in clear, sand, white or bronze finish; please specify) running the full-length of the panel and embedded in a special adhesive. The top and bottom hardware hinge system is secured over the aluminum frames and riveted at each corner ensuring the structural rigidity of the door unit. This method of construction securely connects the steel hinges, aluminum frames and panel material together in a rigid surround.

**Panel Frame Connectors:** Full-length steel rods encased in rigid PVC hinge knuckles are inserted in channels running the full length of each panel frame. This dual leaf hinge system (PVC hinge knuckle with steel rod) serves as a secure auxiliary hinging system.

**Track:** 1 1/8" x 1" x .062" aluminum, dark bronze or clear finish; option of curvable track available.

**Wheels:** Nylon wheels on steel axles with ball-bearing rollers supplied as standard.

**Lead Post:** 3/4" x 2 3/4", heavy-duty aluminum, color-coordinated, with dual trolley ball-bearing roller system at top.

**Interlocking Jamb Moulding:** Aluminum, color-coordinated to lead post, supplied for positive door alignment and latch function. Use of interlocking jamb moulding allows doors to function as single, pairs or multi-section units. The 540 Series features a 1" deep interlocking jamb moulding providing additional security.

**Handles:** Molded rigid PVC handle with finger recess, color-coordinated to lead post supplied as standard.

**Keylocks:** Two-sides standard; also see keylock options (Page 4). Additional options of foot bolts and other locking devices available.

**Stacking Space:** 1 1/4" per lineal foot plus 2 3/4" for lead post.

**Widths:** Custom made to any width.

**Heights:** Up to 10'1" with acrylic, hardwood, or vinyl-lam panels.



## PRODUCT DETAILS, SERIES 440

Incorporating the same general method of construction as the 540 Series detailed above, Woodfold's 440 Series features an extruded vinyl PVC panel connector in lieu of the rigid PVC hinge knuckle with steel rods. Offered standard with latch two-sides (may be modified to privacy latch in field). The 440 Series is well suited for space division within a facility where the additional security of the 540 Series is not required.

# WOODFOLD DOOR SERIES 2100

*Acoustical Rated  
Single Wall Doors (Patent No. 4357979)*

WOODFOLD'S SERIES 2100 is suitable for applications in restaurants, offices, churches and other commercial facilities where some degree of sound reduction is desired at minimal cost. This single-wall acoustic partition requires minimal stack space and allows easy reconfiguration of the facility.

The full perimeter seal utilized on the 2100 Series partition also provides an effective method to minimize heat loss transfer or air exchange from one room area to another. The modification of our hardware hinge system to accept an extruded vinyl sweep system, top and bottom, acoustically sealed track, ceiling guard and interlocking jamb moulding with sound gasket creates the moderately rated 2100 Series sound partition.

**Field Sound Transmission Class:** The Series 2100 door has a field sound transmission class rating of (FSTC) 21. Field tests were performed by Bruck, Richards & Chaudiere, Inc. of Seattle, Washington following the procedures specified in ASTM designation E 336-77.

## PRODUCT DETAILS, 2100

**Panels:** Available in vinyl-lam or natural hardwood veneer faces, (excluding Series 440/540) are 4 1/4" wide by 1/4" thick. (H designates hardwood veneer. V designates vinyl-lam.) See Page 10 for selection. Color chart available.

**Track:** Aluminum 2" x 1 1/8" with sound seal (Detail 1) available in dark bronze or clear finish. Curved track option not available.

**Track Moulding:** Solid hardwood color-coordinated designed to flank the track and create a ceiling guard surface to seal top perimeters of door. (Detail 1)

**Wheels:** Nylon wheels on steel axles with ball-bearing rollers supplied as standard.

**Lead Post:** 3/4" x 2 3/4", heavy-duty aluminum, color-coordinated, with dual trolley ball-bearing roller system at top.

**Handles:** Molded rigid PVC handle with finger recess, color-coordinated to lead post supplied as standard.

**Latch:** Thumbturn two-sides with deadlatch supplied as standard (may be field modified to privacy latch). Keylock systems or magnetic catch also available.

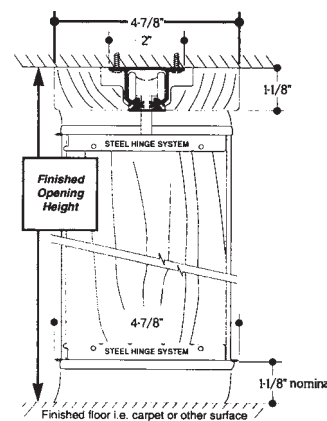
**Interlocking Jamb Moulding:** Aluminum, color-coordinated to lead post with integral sound seal gasket. (Detail 2)

**Widths:** Custom made to any width.

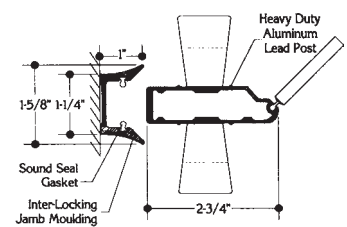
**Heights:** Up to 12'1" with vinyl-lam panels. Up to 10'1" in hardwood panels.

**Stacking Space:** 1 1/4" per lineal foot plus 2 3/4" lead post.

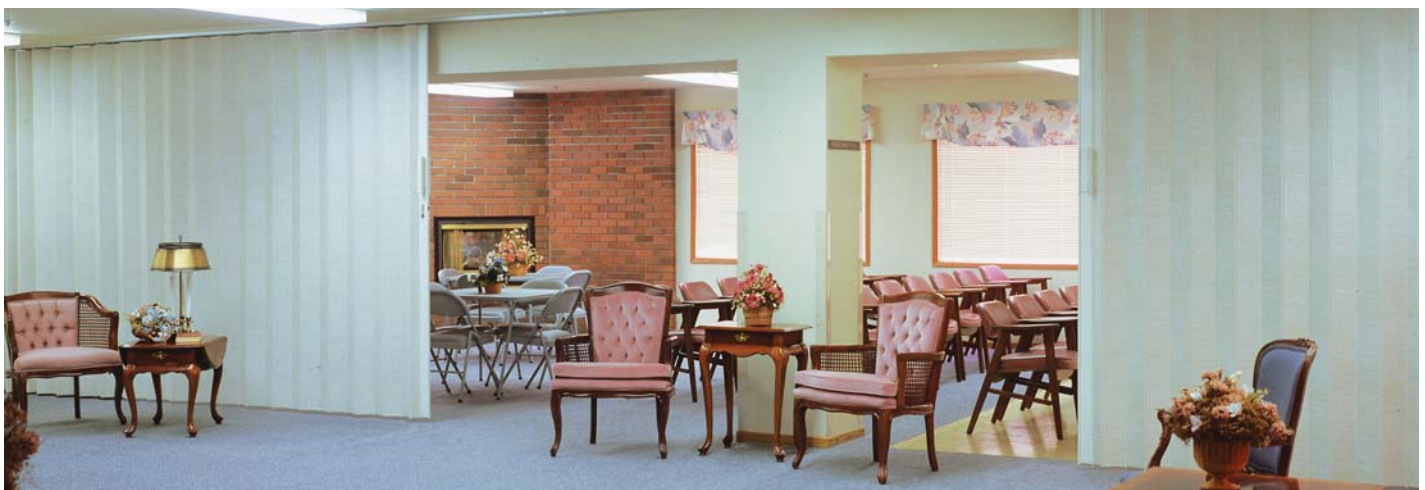
**Hardware Hinging:** Perimeter seal of extruded vinyl sweep strips threaded through flutes in 18-gauge steel in dark bronze or clear finish, mounted at top and bottom of connected panels.



DETAIL 1



DETAIL 2





Acoustical  
Dual-Wall Doors

## WOODFOLD DOOR SERIES 3300

WOODFOLD'S SERIES 3300, dual wall constructed, perimeter sealed and acoustically lined providing excellent speech privacy when the speaker in the adjacent area is speaking in a normal voice level. Combining the proven durability of Woodfold's exclusive hardware hinge system and rigid MDF body panels this sound partition (FSTC 33) offers an excellent alternative to other available products. The dual wall construction of the Woodfold 3300 Series easily and conveniently allows the selection of alternate finish materials on each door face.

**Field Sound Transmission Class:** The dual-walled Series 3300 Acoustical Partition has a field sound transmission class (FSTC) of 33. Field tests were performed by Bruck, Richards & Chaudiere, Inc. of Seattle, Washington following the procedures specified in ASTM designation E 336-90.

**PRODUCT DETAILS, 3300**

**Panels:** Available in hardwoods or vinyl-lam faces. All Series doors (excluding 440/540 acrylics) are 4 1/4" wide by 1/4" thick. (H designates hardwood veneer. V designates vinyl-lam.) See Page 10 for selection. Color chart available.

**Track:** Heavy-duty aluminum available in clear finish with pre-punched holes for proper mounting and alignment.

**Track Moulding:** Standard, white hardwood moulding provides ceiling guard surface to seal top perimeter of door.

**Ceiling Guard/Track:** Optional. Heavy-duty aluminum ceiling guard with separate track is ideally suited for acoustic ceiling installations.

**Wheels:** 1 1/8" ball-bearing carriers with steel axles standard.

**Lead Post:** 2 7/8" x 4 1/2" aluminum lead post (core) incorporating a dual ball-bearing roller system at top with faces matched to door body panels provided as standard. An aluminum interlocking jamb moulding with adjustable strike plate is supplied for mounting to wall. The interlocking jamb moulding incorporates a gasketed sound seal.

**Hardware Hinging:** Perimeter seal of extruded vinyl sweep strips threaded through flutes in 18-gauge steel in dark bronze or clear finish, mounted at top and bottom of connected panels.

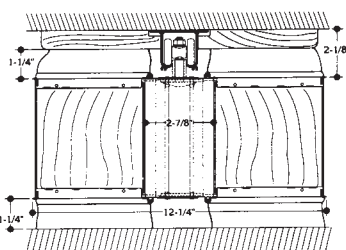
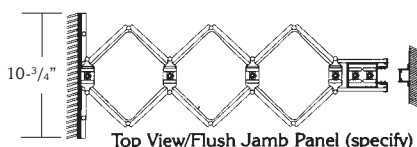
**Handles:** Molded rigid PVC handle with finger recess, color-coordinated to lead post supplied as standard.

**Latch:** Thumbturn two-sides with deadlatch supplied as standard (may be field modified to privacy latch). Keylock systems or magnetic catch also available.

**Widths:** Custom made to any width (installation of intermediate rolling post(s) is required on doors over 15' wide).

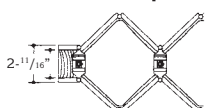
**Heights:** Up to 12'1" with vinyl-lam panels. Up to 10'1" in hardwood panels.

**Stacking Space:** 2" per lineal foot plus 4 1/2" for lead post.

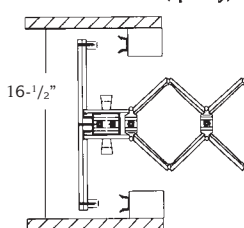


Front View (stacked position)

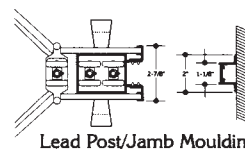
Jamb Panel Options



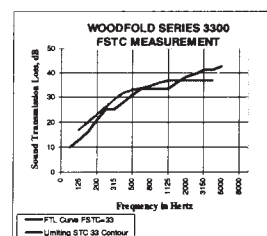
Post Jamb Panel (specify)



Sliding Jamb (specify optional cost)



Lead Post/Jamb Moulding



# WOODFOLD ACCORDION DOORS

Residential / Commercial /  
Institutional / Industrial

## WOODFOLD ACCORDION DOOR GUIDE ■ Detailed Architectural Shop Drawings Available.

Code Explanations — Furnished as Standard: **STD** Optional: **OPT** Not Available: —

FEATURES	Series 140 Closet Doors	Series 220 Residential Room Divider	Series 240 Room Divider Partition	Series 440 Visifold (Non-Rigid Vinyl Panel Connectors)	Series 540 Visifold Plus (Rigid Vinyl Security Panel Connectors)	Series 2100 Acoustical Rated Door	Series 3300 Acoustical Rated Door
Full-length Sweptwing Handle with Magnet	STD	STD	—	—	—	—	—
Aluminum Lead Post with Jamb Moulding	—	—	STD	STD	STD	—	—
Aluminum Lead Post with Sound Seal Jamb Moulding	—	—	—	—	—	STD	STD
Continuous Pin Hinge Hardware System, Top and Bottom	STD	STD	STD	STD	STD	STD	STD
Nylon Wheel on Lexan Axle	STD	STD	—	—	—	—	—
Nylon Wheel with Ball Bearings on Steel Axle	—	—	STD	STD	STD	STD	STD
May Be Paired	—	—	OPT	OPT	OPT	OPT	OPT
Sliding Jamb	—	—	OPT	OPT	OPT	OPT	OPT
Aluminum Panel Frame Channels (Clear, White, Sand or Bronze Finish)	—	—	—	STD	STD	—	—
Aluminum Track	STD	STD	STD	STD	STD	STD	STD
Aluminum Recessed Track Channel	OPT	OPT	OPT	OPT	OPT	—	—
Curvable Track	—	—	OPT	OPT	OPT	—	—
Heavy-duty Sound Seal Aluminum Track	—	—	—	—	—	STD	—
Aluminum Ceiling Guard/Track (2 piece system)	—	—	—	—	—	—	OPT
Hardwood Track Sweep Strip Mouldings (top)	—	—	—	—	—	STD	STD
Vinyl Sound Seal Sweep Strips, Top and Bottom	—	—	—	—	—	STD	STD
Sound Absorbent Liner	—	—	—	—	—	—	STD
Magnetic Catch and Strike Plate	STD	STD	—	—	—	—	—
Magnetic Catch and Interlocking Moulding	—	—	OPT	OPT	OPT	OPT	OPT
Privacy Latch Thumbturn One Side with Deadlatch	—	—	OPT	OPT	OPT	OPT	OPT
Deadlatch with Thumbturn Two Sides	—	—	STD	STD	OPT	STD	STD
Springlatch with Thumbturn Two Sides	—	—	OPT	OPT	OPT	OPT	OPT
Key Lock	—	—	OPT	OPT	STD	OPT	OPT
Class 1 Fire Retardant Panels (Light Oak and Chalk Vinyl-Lam only)	—	OPT	OPT	OPT	OPT	OPT	OPT
Laser Crafted Panel Inserts	OPT	OPT	OPT	—	—	—	—
Textured Glass Inserts	OPT	OPT	OPT	—	—	—	—
Wood Astragals	OPT	OPT	OPT	—	—	OPT	—
Wood Track Moulding	OPT	OPT	OPT	OPT	OPT	—	—

**Architectural Specifications** Woodfold doors shall be accordion-type, factory finished, with panels connected continuously along the top and bottom by a steel hardware hinge system. Individual hinges are riveted to those adjoining, and contain stops to maintain a uniform extended position. Extruded vinyl seals securely connect all adjoining panels top to bottom (excluding 540 Series). Doors shall be suspended by nylon wheels from aluminum overhead track. All necessary hardware and mouldings shall be included for normal installation.

### HOW TO ORDER

#### List finished opening sizes:

(A) Width: Finished wall to finished wall (or jamb).  
(B) Height: Finished ceiling header (track mounting surface) to finished floor or carpet.

**List door series:** 140 for closet/utility enclosure, 220 for residential door/room dividers, 240 for commercial/residential room divider, 440/540 for Visifold, 2100 for acoustical rated door, or 3300 for acoustical rated door.

**List type of finish:** Oak Vinyl-lam, Mahogany Hardwood, Bronze Transparent, etc.

**List single or pair of doors:** Only 240, 440, 540, 2100 and 3300 Series may be paired. Series 140 and 220 designed as single door units. List left or right hand for Series 140 single end closet doors or 240 closet grade single end doors. (Left hand doors stack to the left.)

**Special finish:** Please write for order procedure.



ADA COMPATIBLE

The Series 140, 220, 240, 440, and 540 were tested for ADA compliance for opening load force per ADA/BOMA SEC 4.1311. Tests conducted by MEI Charlton, Inc., Portland, OR. Certain ADA applications may call for specific handle location placement. Consideration must be given to finished opening widths to meet ADA requirements. Please specify with order.

### SHIPPING INFORMATION

**Shipping Schedule** All Series with factory standard finishes, 2 weeks (up to 250 lineal feet). All doors with special finish (after signed approved acknowledgment received) 3 weeks.

**Method of Shipment** All Series (excluding 3300) up to 6'0" x 6'8" shipped via UPS where available. All others shipped via LTL freight.

**Door Hanging Weight Average** Series 140, 220, 240, 440, 540 and 2100: 6'8" height, 10 lbs. per lineal foot 8'1" height, 12 lbs. per lineal foot 10'1" height, 15 lbs. per lineal foot 12'1" height, 18 lbs. per lineal foot Series 3300: 8'1" height, 26 lbs. per lineal foot, 10'1" height, 32 lbs. per lineal foot, 12'1" height, 38 lbs. per lineal foot.

**Door Packaging** Single doors up to 15' wide, individually cartoned. Single doors over 15' wide, wood crated. All 3300 Series doors, wood crated. Track packaged separately in shipping tube, if not included in package with door.

### GUARANTEE

Woodfold doors are guaranteed against failure resulting from defective material or faulty workmanship.

### ALSO AVAILABLE FROM WOODFOLD

**Roll-up doors:** Fabricated of select solid hardwoods our roll-up doors coil conveniently overhead and are ideally suited for a variety of commercial and residential applications calling for security and aesthetics.

**Shutters:** Solid Alder hardwood interior plantation-style shutters are available in louver widths to 5 1/4". The use of interior shutters in commercial, residential settings dramatically enhances interior design and the function of today's larger windows.

Over the past 40 years Woodfold has made continued and steady improvement to meet the requirements of commercial and residential installations. The 100+ employee owners of Woodfold appreciate your interest in our products. We are dedicated to the concept of manufacturing our products to meet your unique needs. We welcome your comments and feedback.

*Due to continuing product development, the information in this brochure is subject to change without notice. All material and photographs copyrighted.*



SINCE 1957

**First Choice Accordion Doors**  
**877-723-0209**